



YELLOW CARD Rev 1.0

Yellow Card Sheet: CX04 ASA PRIME 3D PRINTING FILAMENT

Flammability	Value	Test Method
Flame Rating		
1.0 mm, ALL	HB	UL 94
3.0 mm, ALL	HB	UL 94
6.0 mm, ALL	HB	UL 94
3.0 mm, ALL	HB40	IEC 60695-11-10, -20
6.0 mm, ALL	HB40	IEC 60695-11-10, -20
1.5 mm, ALL	HB75	IEC 60695-11-10, -20

Electrical	Value	Test Method
Hot-wire Ignition (HWI)		UL 746
1.5 mm	PLC 4	
3.0 mm	PLC 3	
6.0 mm	PLC 2	
High Amp Arc Ignition (HAI)		UL 746
1.5 mm	PLC 0	
3.0 mm	PLC 0	
6.0 mm	PLC 0	
Comparative Tracking Index (CTI)	PLC 2	UL 746
Dielectric Strength	27 kV/mm	ASTM 746
High Voltage Arc Tracking Rate (HVTR)	PLC 1	UL 746
Volume Resistivity	1.0E+15 ohms-cm	ASTM D257 IEC 60093
Arc Resistance	PLC 6	ASTM D495

Thermal	Value	Test Method
RTI Elec		UL 746
1.0 mm	50.0 °C	
3.0 mm	50.0 °C	
6.0 mm	50.0 °C	
RTI Imp		UL 746
1.5 mm	50.0 °C	
3.0 mm	50.0 °C	
6.0 mm	50.0 °C	
RTI Str		UL 746
1.5 mm	50.0 °C	
3.0mm	50.0 °C	
6.0 mm	50.0 °C	
Dimensional Stability	0.0%	ASTM D1042 ISO 2796

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